



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D5152-043
Job Sheet 198270



Part No: D5152-043

Job Qty: 20 pcs

Part Name: Aft Post Mount Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/24/19

Job Tracking No:

Due Date: 10/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP REV:A 15.01.09 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	20 pcs	10/4/19	10/4/19	0.00	7.38	Large Fab - 1		<i>ml</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
120	QC 9	20 pcs	10/4/19	10/4/19	0.00	0.00	QC 9 - 10		<i>h</i>
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
130	QC 5	20 pcs	10/4/19	10/4/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		



Container No: S219357



Part No: D5152-043

Job No: 198270

Serial No/Batch: S219357

Location:

Inspector:

Date:

Instructions/Various STC's

Dart Aerospace
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CANADA
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www.dartaerospace.

Date: 10/03/19

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				0.00 2.10	QC 5 - 50	CL
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					Spray Paint - 1 - B4B	
140	Spray Paint - 2 - B4B	20 pcs	10/4/19	0.00 2.10	Spray Paint - 2 - B4B	- B0 19-10-3
					Spray Paint - 3 - B4B	
					Spray Paint - 4 - B4B	
150	QC 14	20 pcs	10/4/19	0.00 0.00	QC 14 - 15	
					QC 14 - 2	
					QC 14 - 34	
					QC 14 - 41	
					QC 14 - 51	
					QC 14 - 58	
					QC 14 - 59	DAS 81 9-89
					QC 14 - 9	
					QC 14 - 68	
					QC 14 - 40	OCT 04 2019
					QC 14 - 19	
					QC 14 - 43	
					QC 14 - 24	
					QC 14 - 61	
					QC 14 - 81	
160	Packaging 3-1 - Stock - B4B	20 pcs	10/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	DAS 74 9-89
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	

				Packaging 3 - 36 - B4B	DAS
170 QC 21 - SA	20 pcs	10/4/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	
Part Op 110 - Weld per dwg A/R S.S. rod Batch: <i>M138474</i> Descriptions: 120 - QC9- Inspect visual per QSI004- Fusion Welds 130 - QC5- Inspect part completeness to step on W/O 140 - Spray Paint / NDT Room <i>5195271</i> 150 - QC14- Inspect Spray Paint 160 - Identify as per dwg & Stock Location: _____ 170 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D5152-3	Aft Post Mount	20 pcs (1 ea)	110-Large Fab - Welded Assy-1	<i>5210411</i>	
D5152-7	Aft Step Post	20 pcs (1 ea)	110-Large Fab - Welded Assy-1	<i>5204400</i>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Large Fab - Welded Assy-1	D5152-3	20	52	0	
	D5152-7	20	30	0	
Part Specifications					
Specifications could not be found.					

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